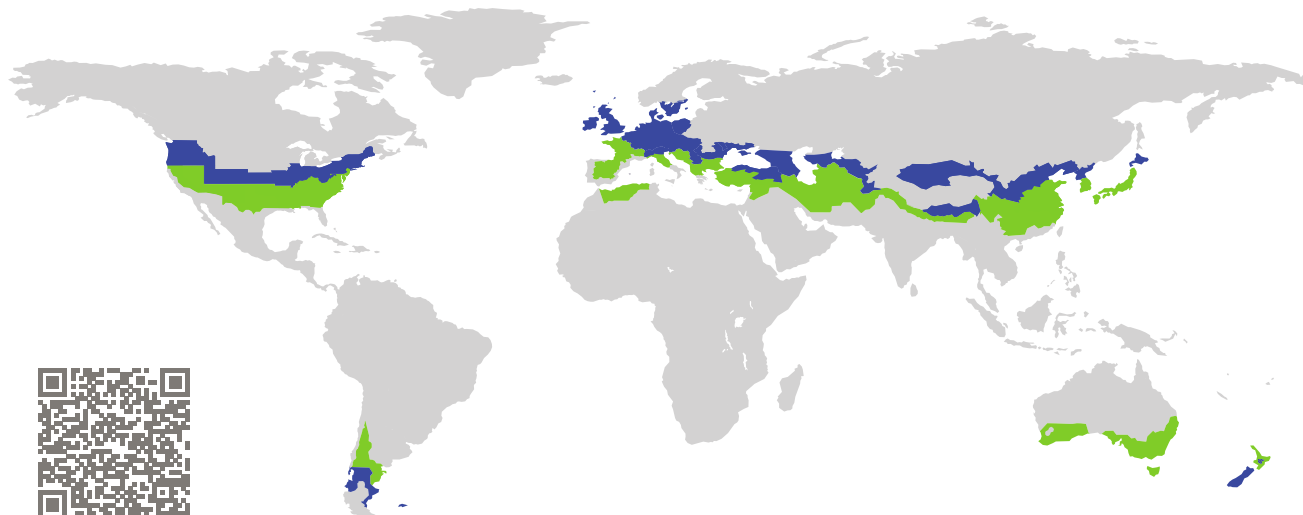


CERTIFICATE

Certified Passive House Component

Component-ID 1025wi03 valid until 31st December 2017

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

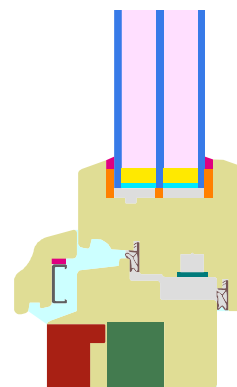


Category: **Window frame**
Manufacturer: **ThermaDura,
Mosgiel,
New Zealand**
Product name: **NatureLine PASSIVE**

**This certificate was awarded based on the following
criteria for the cool, temperate climate zone**

Comfort $U_W = 0.80 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{W,\text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.70$



cool, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute

Passive House
efficiency class

phE

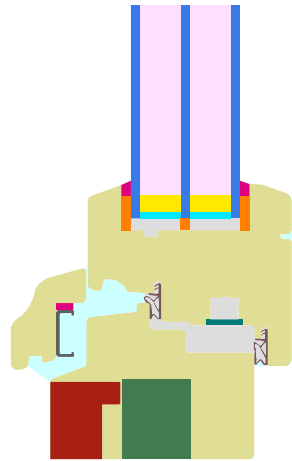
phD

phC

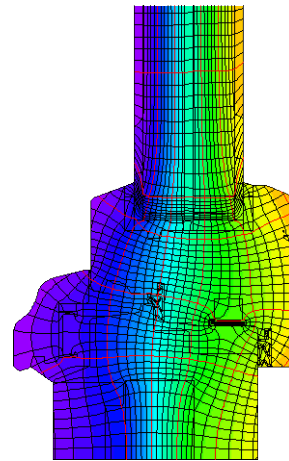
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phA

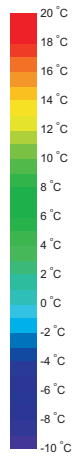
www.passivehouse.com



Calculation model



Isothermal



Description

Larch window frame with rigid EPS-foam insulation 0.040 W/(mK). Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 15 mm, spacer: SuperSpacer Tri-Seal with polyurethane as secondary seal.

Explanation

The window U-values were calculated for the test window size of 1.23 m × 1.48 m with $U_g = 0.70$ W/(m² K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.58	0.52	W/(m ² K)
		↓	↓	↓	↓	
Window	$U_W =$	0.80	0.76	0.72	0.68	W/(m ² K)

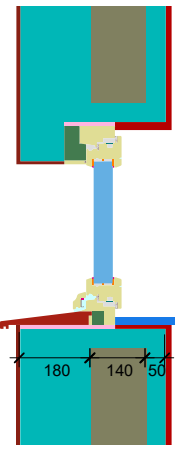
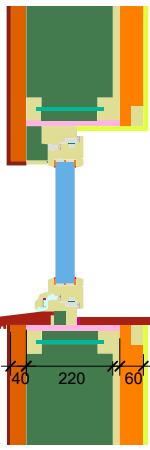
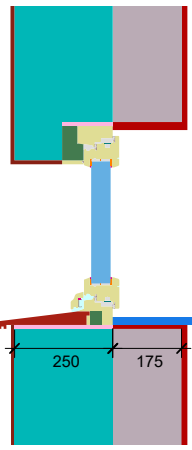
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame values			Frame width b_f mm	U -value frame U_f W/(m ² K)	Ψ -glass edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Top	(to)		105	0.78	0.025	0.75
Side	(s)		105	0.78	0.025	0.75
Bottom	(bo)		121	1.02	0.022	0.74
Mullion flying	(fm)		132	1.04	0.022	0.73
			Spacer: Super Spacer TriSeal / T-Spacer Premium		Secondary seal: Polyurethane	

Validated installations

Formwork blocks (operable)		Lightweight timber (operable)		Exterior insulation and finishing system (EIFS) (operable)	
$U_{Wall} = 0.15 \text{ W/(m}^2 \text{ K)}$		$U_{Wall} = 0.13 \text{ W/(m}^2 \text{ K)}$		$U_{Wall} = 0.13 \text{ W/(m}^2 \text{ K)}$	
					
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	-0.001	Top	0.012	Top	-0.001
Side	-0.001	Side	0.012	Side	-0.001
Bottom	0.015	Bottom	0.014	Bottom	0.014
$U_{W,installed} = 0.81 \text{ W/(m}^2 \text{ K)}$		$U_{W,installed} = 0.84 \text{ W/(m}^2 \text{ K)}$		$U_{W,installed} = 0.81 \text{ W/(m}^2 \text{ K)}$	

